

116071

**ALLENTOWN STEEL FABRICATING CO.**

260 RACE STREET • CATASAUQUA, PENNSYLVANIA 18032

Tel. 264-2815

ORIGINAL  
(Recd)

September 2, 1988

Mr. Gregg Crystall, Chief  
United States Environmental Protection Agency  
841 Chestnut Building  
Philadelphia, PA 19107

Ref: Novak Sanitary Landfill Site 3HW12

Dear Mr. Crystall,

With reference to Navak Sanitary Landfill 3HW12, we are responding again to your 5 questions.

- 1 - We are a custom job shop fabricator, who specializes in short run fabricated metal products for the Aggregate and Cement Industry. A detailed description of all processes would be endless because we do not have a product line. All jobs which come through are different and require different methods of fabrication. The methods of fabrication are standard, such as burning steel, welding, fitting, cleaning, grinding and prime painting.
- 2 - Since 1956 from 7:30 AM to 4:00 PM, normal hours.
- 3 - The only processes generating waste are the receiving of crated material for fabrication which can come on skids or in cardboard cartons, which are broken apart and discarded, and the prime painting process in which 5 gallon cans of Red Oxide primer are used to apply a 6 month protective coating to the fabricated metal products.
- 4 - The volume of waste sent to Novak was 1 (one) small dumpster (36" wide x 36" High x 72" long) usually half full of office generated waste plus cardboard cartons from parts received. The volume of potentially hazardous substances was the empty paint cans which might have numbered between 10 & 15 cans per year, at the most.

continued

204514

ORIGINAL  
(Red)

September 2, 1988

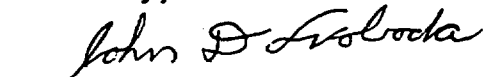
Mr. Gregg Crystall, Chief  
USEPA

- 5 - The method of cleaning the cans is a simple one. When the painter finishes a can, he simply adds paint thinner to the empty can to remove any excess. The mixture of thinner and excess paint was then added to the new 5 gal. can to thin out the paint for our airless sprayer, a simple but effective method. The minute amount of remaining paint was about 4mm thick, at most. The empty can was then allowed to air dry, then discarded without the lid on.

Hopefully, this information will satisfy your needs concerning the Novak Landfill case. If you have any further questions, please contact me at 215-264-2815.

Please note the MSDS for the primer are again enclosed.

Sincerely,



John D. Svoboda  
Vice President, General Manager

Enclosure

JDS/maf

204515



FINNAREN &amp; HALEY

**INDUCOTE****TECHNICAL DATA SHEET**ORIGINAL  
(Red)

CHEMICAL COATINGS DIVISION

WASHINGTON ST., CONSHOHOCKEN, PA. 19428  
TELEPHONE AREA CODE (1-215) 825-1900

DEVELOPED FOR: \_\_\_\_\_ date: \_\_\_\_\_

ADDRESS: \_\_\_\_\_

ATTENTION: \_\_\_\_\_ copies to: \_\_\_\_\_

PRODUCT: Red Oxide Primer CODE NO.: 8401TYPE APPLICATION: Brush or SprayCONSTANTSWt./Gal. 11.03 ± 0.1 Lbs.Viscosity 70 ± 5KU at 77° F.Solids by Wt. 60.25 ± 0.5%Solids by Vol. 34.85 ± 0.5%APPLICATION RECOMMENDATIONSXylol, Mineral SpiritsReducer VM&P NaphthaRecommended  
Coating Viscosity As desiredBaking or  
Drying Schedule Air dry - 30 minutesDry touch; overnight recoatPROPERTIES OF COATING

Hardness \_\_\_\_\_

Gloss Flat

Flexibility \_\_\_\_\_

Color Red

Special \_\_\_\_\_

Exposure: Interior ☒ Exterior ☒Remarks: Theoretical Coverage @ 1 mil dry film - 574 sq. ft./gal.NOTE: This material will not cause cracking of top coats.Provides 6 months to one year of protection of steel prior to field painting or enclosure.Red Oxide Primer is compatible with conventional fireproofing.

204516

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